



Key Management Solutions for Connected Factories

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NIS 2.0

- New essential and important sectors
- Manufacturing industry
- Mandated product security for critical components



IEC 62443

- CSMS for operators
- Development process certification
- security-by-design
- Product certification



Industrial trends

- Connected manufacturing
- Cloud services
- Digital twins
- Remote device management



Cyber security trends

- Zero Trust
- Protection against professional hackers
- Post-quantum cryptography

Supplier – Systems Integrator – Operator

Cybersecurity for connected solutions in industry and traffic



- Public key infrastructures are essential for the cybersecurity of intelligently connected devices, machines and systems:
 - for the digitalization of industrial processes
 - in the development of future connected transport and traffic solutions

High-quality
electronic certificates
to prove the
authenticity of
hardware and
software in the
manufacturing
industry



X.509

TLS

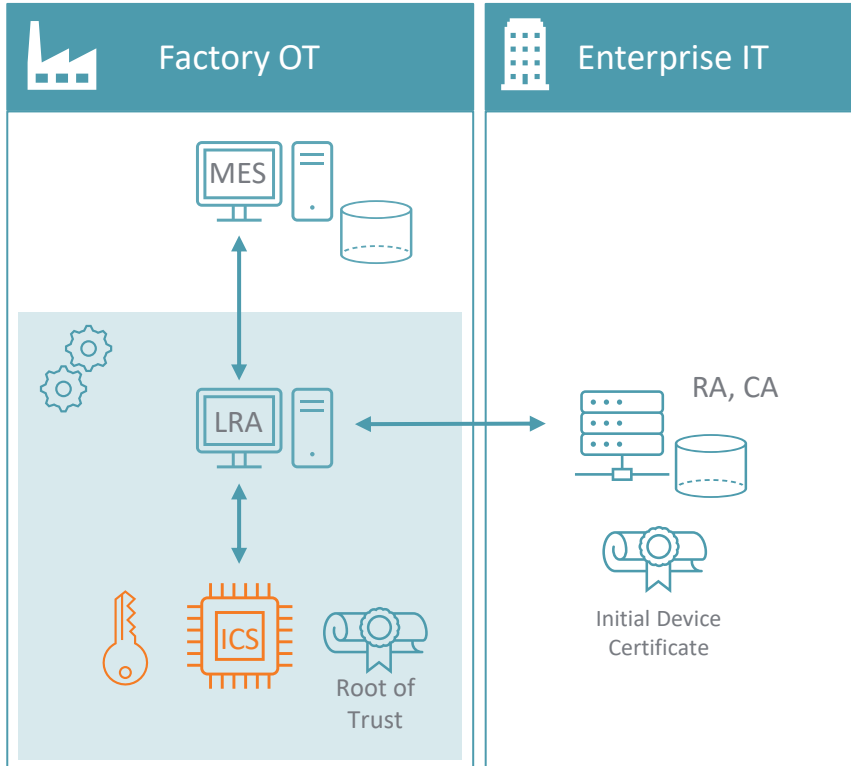
OPC-UA

HTTPS

MQTT over HTTPS

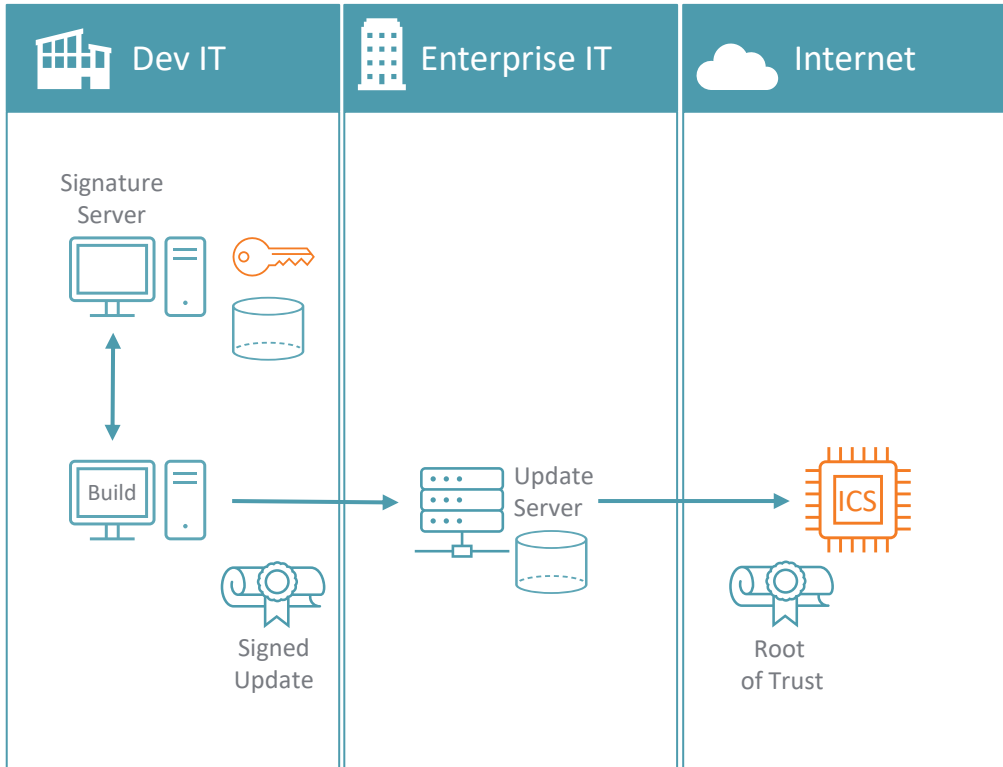
IPSec

VPN



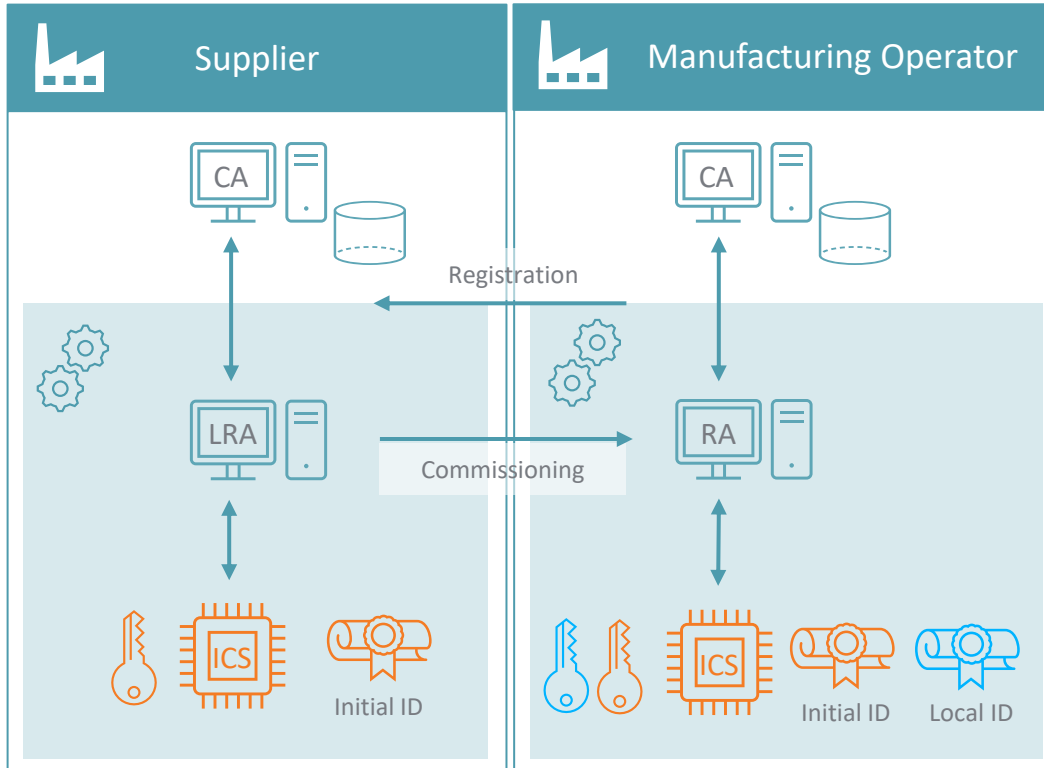
- **Initial device ID generated** in the production process for a certificate-based authentication
- **Automated processes**
 - Registration
 - Secure key generation
 - Certificate generation
- Compliant with IEEE 802.1AR
- Standardized protocols EST, CMP, ACME, SCEP

Secure Firmware Update Management



- **Signed** firmware updates by the manufacturer
- Verification of the authenticity of a firmware update
- Protection against malware and software modifications
- Centralized key management
- Java, MS Authenticode, CMS, Android Apps ...

Secure Device Commissioning



- Generation of a locally significant device ID after authentication
- Goal: commissioning of the device in the operator's security zone / Bootstrapping
- No common „root of trust“

Industry-grade PKI

Standards requirements for PKI

IEC 62443-4-2

- „Capability to operate a PKI according to commonly accepted best practices or obtain certificates from existing PKI“
- Certificate Policy based on risk assessment based on RFC 3647
- Security Level 2 to 4

IEEE 802.1AR

- Defines DevID Trust Model
- Manufacturer shall publish CP / CPS and trust anchor for each IDevID
- No requirements on PKI operations

Lightweight CMP profile

- Proper processes for issuance, management, verification, revocation, and audit for authorized devices, users and processes.
- PKI operation according to commonly accepted best practices

What are PKI best practices in the Industrial Sector?



Customer Expectations

- Compliance/orientation with standards based on **best practices**: ISO27001, IEC 62443, TR-03145
- Policies and rules to be implemented in the OT/IT
- Definition of effective security measures
- Automated certificate processes
- Use of HSMs
- Seamless production integration



System Consulting – Project Phases

PROJECT MANAGEMENT

DEPLOYMENT

PLANNING

DELIVERY

COMMISSIONING

OPERATIONS

- Requirements-Engineering
- IT-Security Consulting
 - Security Concept
 - Certificate Policy
 - Certification Practice Statement
- IT Solution Architecture
- Proof Of Concept

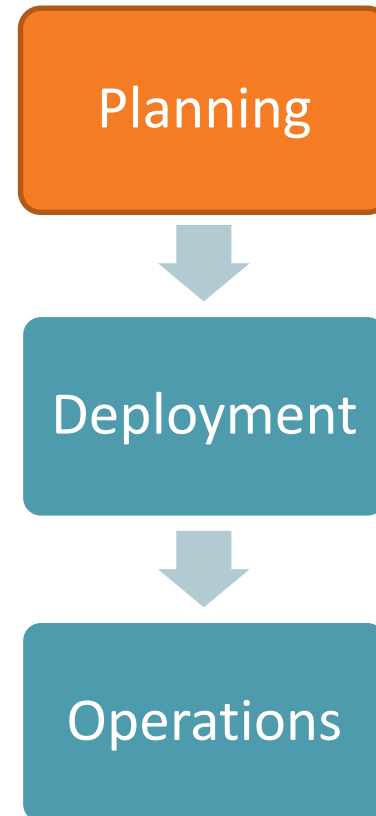
- Integration into the production process
- Integration into the development process
- System delivery, installation, and configuration
- Trainings

- Integration tests
- Acceptance tests
- Operational documentation
- Start of operation

- Support
- PKI Administration
- Managed Services

Industrial PKI best practices – planning 1

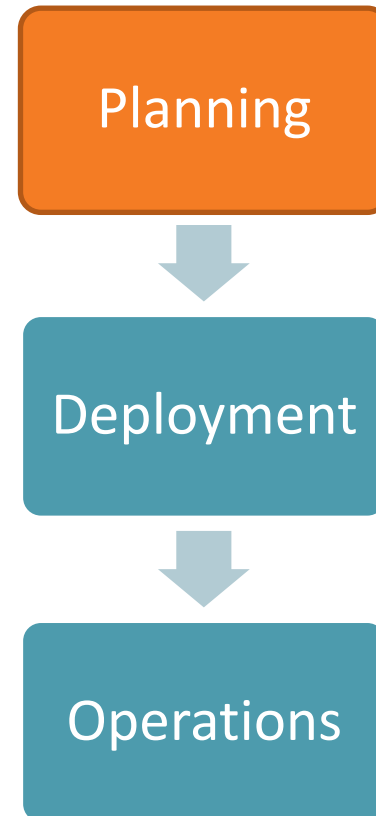
- Objective: lay foundation of secure industrial PKI operations
- PKI solution architecture
 - Use cases – current and future
 - IT infrastructure
 - System interfaces
 - Operational, administrative, physical measures and processes
 - Implementation and operational costs



Industrial PKI best practices – planning 2

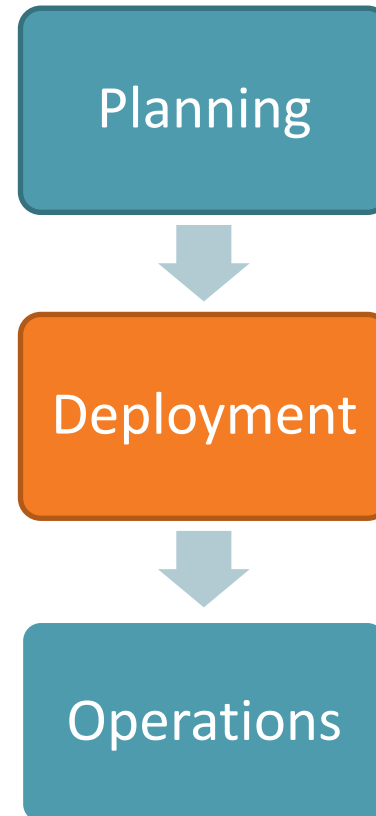
- Risk Assessment for each use case
- Certificate Policy
- Certification Practice Statement

- Implementation options
 - Public or private PKI
 - On-premise or cloud services
 - Managed services



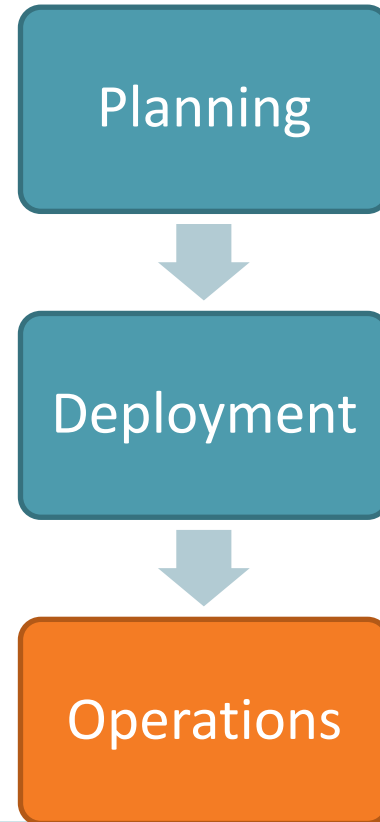
Industrial PKI best practices – deployment

- Integration into existing IT
 - Build process
 - Manufacturing process
- Integration and acceptance testing
- Integration into ISMS / CSMS
- Internal/external audit/evaluation
- Enable people to operate PKI
- Document operational processes



Industrial PKI best practices – operations

- Objective: maintain security
- Regular audits
- Maintain and improve the quality of your documentation
- Maintain roles and responsibilities and abilities to operate PKI
- Train staff



Vielen Dank! | Thank you!

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